

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B29C45/42 B29B11/08 B29C45/72 B29C49/42		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC 7 B29C B29B		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched		
Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, PAJ		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	EP 1 106 324 A (INTER TOOLING SERVICES BV) 13 June 2001 (2001-06-13) paragraphs '0001!, '0021! - '0025!, '0027!, '0034!	1-10
Y	US 6 391 244 B1 (CHEN JINCHENG) 21 May 2002 (2002-05-21) column 1, line 1 - line 12 column 2, line 53 - line 67 column 5, line 23 - line 35 column 6, line 7 - line 14	1-10
A	US 2003/003187 A1 (CORAN MASSIMO ET AL) 2 January 2003 (2003-01-02) cited in the application paragraphs '0001!, '0025! - '0030!, '0037! - '0043!, '0051! - '0057!, '0067!, '0088! - '0094!	1,10
<input type="checkbox"/> Further documents are listed in the continuation of box C. <input checked="" type="checkbox"/> Patent family members are listed in annex.		
* Special categories of cited documents : <div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>*A* document defining the general state of the art which is not considered to be of particular relevance</p> <p>*E* earlier document but published on or after the international filing date</p> <p>*L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>*O* document referring to an oral disclosure, use, exhibition or other means</p> <p>*P* document published prior to the international filing date but later than the priority date claimed</p> </div> <div style="width: 45%;"> <p>*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>*X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>*Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>*&* document member of the same patent family</p> </div> </div>		
Date of the actual completion of the international search		Date of mailing of the international search report
10 January 2005		18/01/2005
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016		Authorized officer Ingelgard, T.

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